

Date: Thursday, 5/4/2006 11:12:36 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: VALVE ASSEMBLY (1/2")		
Job Number	: 26939					
Estimate Number	: 10727					
P.O. Number	: N/A			Part Number	: D200108	
This Issue	: 5/4/2006		S.O. No.	: N/A		
Prsht Rev.	: NC			Drawing Number	: D2001 REV C	
First Issue	: N/A		Type	: PURCHASED PARTS		
Previous Run	: 24746			Project Number	: N/A	
Written By	: SEE COMMENT Below			Drawing Revision	: C	
Checked & Approved By	: <u>PF</u> 06.05.09			Material	: N/A	
Comment	: Est. C 03.04.11 Reformat KJ/RF			Due Date	: 5/11/2006	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/O: <u>1195</u> 1213 Order Apollo 76-10301 valve 00.5" Possible Supplier: Flow Control Material release note is required	<u>CL 06/05/09</u> ⑧
2.0	7610301	VALVE	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) VALVE	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached	<u>SL 06/05/23</u> ⑧
4.0	QC6	DIMENSIONAL CHECK	
		Comment: DIMENSIONAL CHECK Inspect dimensions as per Dwg D2001 Discard handle, retain nut	<u>SL 06.05.24</u> ⑧
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Remove existing ID numbers on valve and replace with Dart part number and batch number	<u>M.F</u> <u>06-06-01</u> ⑧

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/06/02
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 5/4/2006 11:12:36 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VALVE ASSEMBLY (1/2")

Job Number: 26939

Part Number: D200108

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SP 06/06/01

8

7.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: STOCK

AL 06/06/01

⑧

8.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SP 06/06/01

⑧

Job Completion



U 06-06-02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

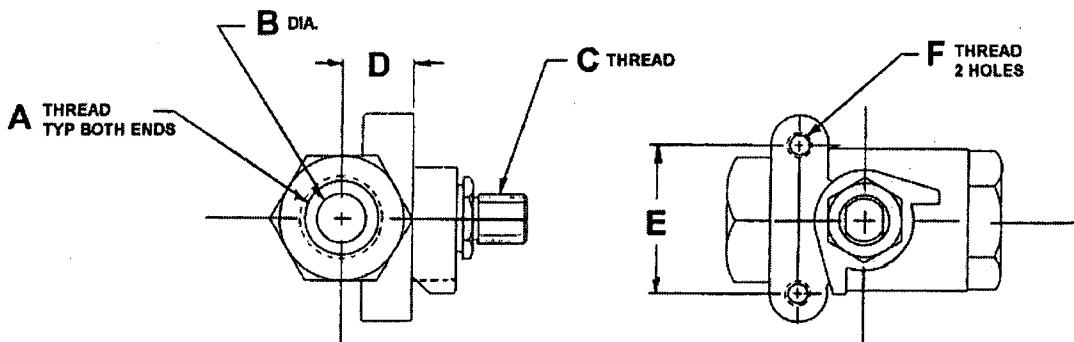
DARTCOPY IS
BEING
MADE

DESIGN <i>P</i>	DRAWN BY <i>K</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>A</i>	DRAWING NO. D2001	REV. C SHEET 1 OF 1
DATE 04.07.06	TITLE VALVE ASSEMBLY		SCALE NTS
-	90.04.02	NEW ISSUE	
A	92.05.12	-043 ADDED	
B	96.04.10	DART P/N CHG,041-6,042-12,ADD -16	
C	04.07.06	ADD D2001-4	

RELEASED

04.09.09

SPECIFICATION CONTROL DRAWING



Dart P/N	Apollo P/N	A	B	C	D	E	F
D2001-4	76-101-32	1/4 NPT	0.370	3/8-24 NF	0.56	1.120	10-24 UNC
D2001-6	76-102-01	3/8 NPT	0.370	3/8-24 NF	0.56	1.120	10-24 UNC
D2001-8	76-103-01	1/2 NPT	0.500	3/8-24 NF	0.60	1.120	10-24 UNC
D2001-12	76-104-01	3/4 NPT	0.680	7/16-20 NF	0.79	1.370	10-24 UNC
D2001-16	76-105-01	1 NPT	0.870	7/16-20	0.99	1.370	10-24 UNC

NOTES:

- 1) POSSIBLE SUPPLIER: FLO-CONTROL INC. OR APOLLO VALVE DIVISION
- 2) DISCARD HANDLE AND ATTACHING NUT, EXCEPT FOR D2001-4
- 3) CHECK DIMENSION SHOWN ON THIS DRAWING
- 4) REFERENCE INFORMATION:

MATERIAL: 316 STAINLESS STEEL

INVESTMENT CAST COMPONENTS

MEETS NACE-MR-01-75

MEETS WW-V-35C TYPE II, COMP SS, STYLE 3

PRESSURE RATING: 2000 PSI @ 100°F

150 PSI @ 400°F

- 5) IDENTIFY WITH DART P/N & B/N USING FINE POINT PERMANENT INK MARKER

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 26937

Copyright © 1990 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

CONBRACO INDUSTRIES, INC.
701 MATTHEWS MINT HILL RD
MATTHEWS, NC 28105
(704) 847-9191

PAGE - 1

Sold To:
FLO CONTROL INC
80 CENTER RD

CARTERSVILLE
UNITED STATES
GA 30121

Customer No. Cust. Order#
01004667 56161

Ship To:
MAIN FINISHED GOODS LOC
DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKSLEY
UNITED STATES

ON K6A1K7

Order No.
C954810

Date Received
5/10/06

1 LOOSE BOXES
** ORIGINAL **
Pieces: 1
Weight: 9.04
PPD/COL: C
Salesman 34523
Ship Via/Instructions
FG01 USE FEX ACC# 151793240
Shipped By: STARRC
Ship Date: 5/15/06
PRO#
ASN#

Line Number	Part Number	Part Description	Quantity Ordered	Quantity Shipped	Unit	Comments
1000	7610301	BV, 1/2"NPT FP SS	8	8	EA	
1049	CERTIF01	CERTIFICATE OF COMPLIANCE	1	0	EA	Certificate of Compliance N/C

PRO 1213

Pageland Distribution Center

*** End of Report ***